2017 Tool – Tank Controls Capture Efficiency Sensitivity Analysis

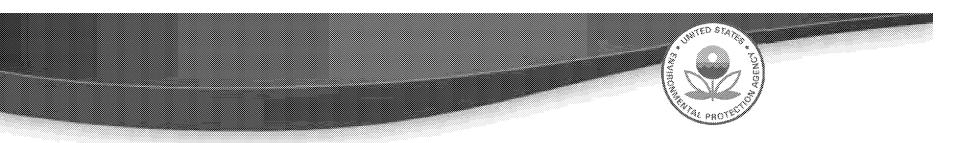
Mike Pring, Eastern Research Group Regi Oommen, Eastern Research Group July 11, 2019



2014 vs. 2017 Emissions

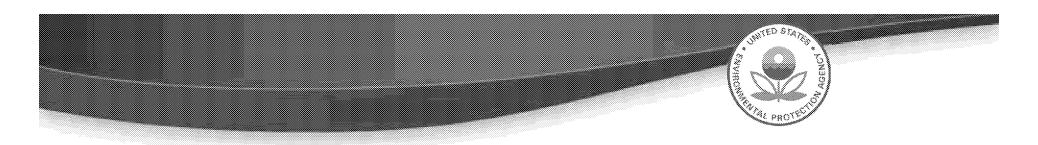
- VOC emissions in the 2017 Tool decreased by 872,000 tpy from 2014
- Categories with > 10,000 tpy difference

Source Category	VOC Change (TPY)	VOC Change (%)
Associated Gas	-65,150	-41%
Condensate Tanks	-158,510	-48%
Crude Oil Tanks	-529,266	-54%
Fugitives	-86,843	-24%
Mud Degassing	-50,027	-55%
Pneumatic Devices	74,922	13%
Well Completions	-47,196	-36%



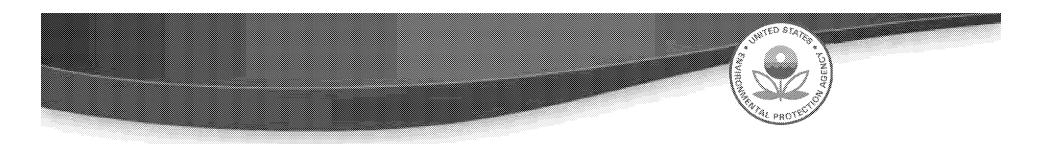
Storage Tanks – Subpart W

- Condensate tank fraction controlled increased by 26% to 85% from 2014 to 2017
 - 2014 Tool did not address VRU's, otherwise 11% increase
- Crude oil tank fraction controlled increased by 31% to 86% from 2014 to 2017
 - 2014 Tool did not address VRU's, otherwise 17% increase



Storage Tanks – Available Data

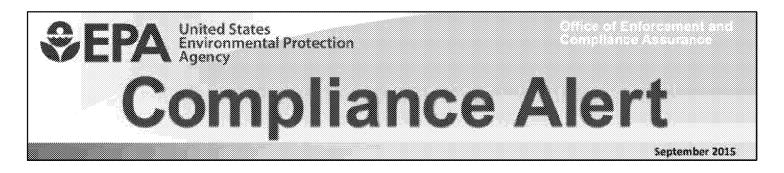
Inventory/Year	Data Reference	Condensate Fraction Controlled %	Crude Oil Fraction Controlled %
2011 Tool	GHGEI/CenSARA	50	5
2014 Tool	Subpart W	74* (w/VRU)	69* (w/VRU)
2015 GHGEI	Subpart W	71	77
2015 TCEQ Study	TCEQ Study	70	83
2017 Tool	Subpart W	85	86
2017 Permian Basin	Subpart W	81	76
Permian Basin (NM)	2019 WRAP Survey	-	81
2017 Williston Basin	Subpart W	94	98
Williston Basin (ND)	2019 WRAP Survey	99	99



Storage Tanks

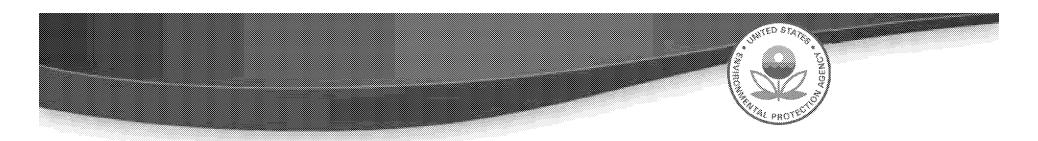
- NSPS OOOO/OOOOa requires 95% control
- EPA issued Storage Vessel Compliance Alert in 2015

"EPA and state inspectors have observed emissions from storage vessel PRDs, such as closed thief hatches and pressure relief valves. Inadequately designed, sized, operated, and/or maintained vapor control systems may not effectively capture and control emissions."



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Storage Tanks Capture/Control

- Crude Oil Tanks
 - 100% capture efficiency nation-wide
 - 98% control efficiency default
 - 90% control efficiency (WRAP MT, ND, SD)
- Condensate Tanks
 - 100% capture efficiency nation-wide
 - 80% control efficiency default (<u>combined capture/control</u>)
 - 90% control efficiency (WRAP MT, ND, SD)
 - 98% control efficiency (CenSARA, WRAP, WV, NM)

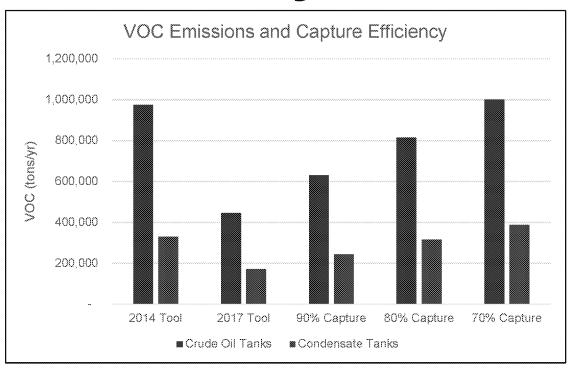


Capture Efficiency Sensitivity Analysis

- Sensitivity analysis
 - Keep fraction controlled and control efficiency static
 - Vary capture efficiency
- Capture efficiency scenarios
 - Base case (current tool)
 - 90% capture efficiency
 - 80% capture efficiency
 - 70% capture efficiency



Capture Efficiency Sensitivity Analysis



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